

ADVANTAGES OF PRESSURE MAINTAINING STATION

- 1. The basic expansion vessel works at ambient pressure, is independent of building height.
- 2. The system pressure is maintained with in ± 0.5 bar of the set pressure. The operating pressure could be set to 1 bar above the static head.

Whereas with conventional closed expansion tank the operating pressure varies from 1 bar to 4-5 bar above the static head, which necessitates higher PN rating requirement for all the piping, fittings, and equipments.

In a particular case, with static head of 6 bar, the operating pressure would be set at 7 bar and all the piping, fitting & equipments to be used could be of PN10 rating, resulting in substantial cost reduction. With normal closed expansion tank system the operating pressure shall vary between 7-11 bar thus necessitating the use of PN16 rated equipment.

- 3. With Pressure Maintaining Station the Air Separator can be eliminated, resulting in space reduction in the plant room.
- 4. It does not require a dedicated pressurization unit, it can accept water from any source, like water supply system, with supply pressure of above 0.2 bar.